

**Abstract**

Described is a simple and inexpensive method of manufacturing a floor panel (2) with which a floor panel (2) can be produced with a beveled or recessed edge (10a, 10b, 25, 26), a top surface layer (4) extending continuously and in one piece from a top side (3a) of a core (3) over the beveled edge (10a, 10b, 25, 26). A panel body (12) is first of all provided with a core (3, 13), a top side (3a, 13a) of the core (3, 13) being provided with a top surface layer (4). A recess (15) is then formed from a side surface (13b) into the panel body (12), the recess extending under the top surface layer (4) and leaving a freestanding ledge (16) which includes the top surface layer (4). The recess (15) is then closed by fixing the first and second recess surfaces (15a, 15b) to one another.

(Fig. 1)

  
**COPY**